

Bonney Forge

Brochure





Gate Valves



B[®] GATE VALVES- BOLTED BONNET- FULL PORT

BONNEY FORGE

1500 LB.

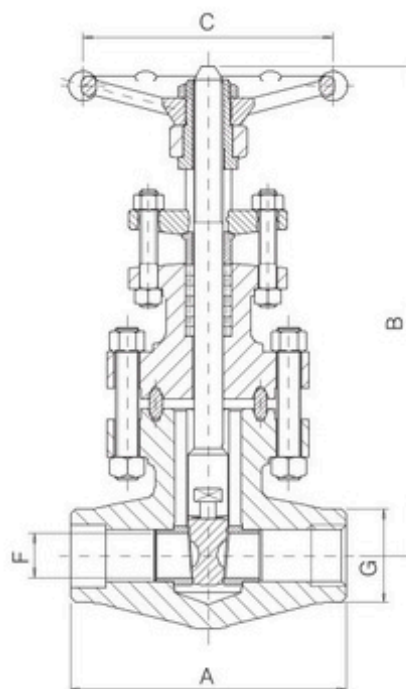
2500 LB.

Design construction:

ASME B16.34 - BS 5352
Outside Screw and Yoke (OS&Y)
Self aligning two piece packing gland
Integral backseat
Oval ring joint gasket
Socket Weld Ends to ASME B16.11
Screwed Ends (NPT) to ASME B1.20.1
Butt Welding Ends to ASME B16.25

Ratings standard class:

- carbon steel class 1500 3705 psig @ 100°F
255 bar + 38°C
- carbon steel class 2500 6170 psig @ 100°F
425 bar + 38°C



FULL PORT - FIG. 9HR 10							
SIZE	inch mm	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50
A	inch mm	4.33 110	5.91 150	5.91 150	8.27 210	8.27 210	9.06 230
B open	inch mm	9.17 233	11.38 289	11.54 293	14.06 357	14.41 366	17.76 451
C	inch mm	5.43 138	5.43 138	5.43 138	6.77 172	6.77 172	9.21 234
F	inch mm	.55 14	.71 18	.94 24	1.16 29.5	1.44 36.6	1.89 48
G	inch mm	1.5 38	2.17 55	2.17 55	2.95 75	2.95 75	3.62 92
Weight	lb. kg	11 5	20.25 9.2	20.25 9.2	44 20	44 20	79.25 36
PACKING		BH5	2B4	2B4	2B5	BH8	9B8
GASKET		R12	R17	R17	R20	R20	R24

2500 LB.

FULL PORT - FIG. 25HR 10						
SIZE	inch mm	1/2 15	3/4 20	1 25	1 1/2 40	2 50
A	inch mm	5.91 150	5.91 150	8.27 210	9.06 230	9.06 230
B open	inch mm	11.10 282	11.3 287	13.70 348	15.98 406	17.20 437
C	inch mm	5.43 138	5.43 138	6.77 172	9.21 234	9.21 234
F	inch mm	.45 11.5	.59 15	.77 19.5	1.10 28	1.38 35
G	inch mm	2.17 55	2.17 55	2.95 75	3.62 92	3.62 92
Weight	lb. kg	22 10	22 10	48.5 22	81.5 37	79.25 36
PACKING		2B4	2B4	BH8	9B8	25B8
GASKET		R16	R16	R17	R20	R22

B GATE VALVES- BOLTED BONNET- FULL & STANDARD PORT

BONNEY FORGE

800 LB.

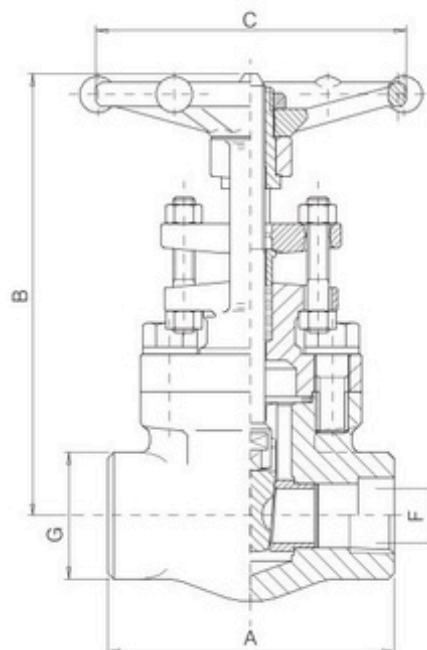
1500 LB.

Design construction:

API 602 - ASME B16.34 - BS 5352
 Testing according to API 598
 Marking MSS SP25
 Outside Screw and Yoke (OS&Y)
 Self aligning two piece packing gland
 Spiral-wound gasket
 Integral backseat
 Socket Weld Ends to ASME B16.11
 Screwed Ends (NPT) to ASME B1.20.1
 Butt Welding Ends to ASME B16.25

Ratings:

- carbon steel class 800 1975 psig @ 100°F
 138 bar + 38°C
 - carbon steel class 1500 3705 psig @ 100°F
 255 bar + 38°C



FULL PORT - FIG. H 10									
SIZE	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
	mm	6	10	15	20	25	32	40	50
A	inch	3.15	3.15	3.54	4.33	5	5	5.28	6
	mm	80	80	90	110	127	127	134	152
B open	inch	5.98	5.98	6.22	7.72	8.86	10.04	11.42	14.09
	mm	152	152	158	196	225	255	290	358
C	inch	3.46	3.46	3.46	3.82	5.43	5.43	5.43	6.77
	mm	88	88	88	97	138	138	138	172
F	inch	.31	.38	.55	.71	.94	1.18	1.48	1.83
	mm	8	9.6	14	18	24	30	36.5	46.5
G	inch	1.26	1.26	1.50	1.89	2.20	2.52	3.07	3.35
	mm	32	32	38	48	56	64	78	85
Weight	lb.	4.5	4.5	5	8.25	13	16.25	18.3	27.5
	kg	2.1	2.1	2.3	3.7	5.9	7.4	8.3	12.5
PACKING		BH2	BH2	BH2	BH4	BH5	BH6	BY5	BH8
GASKET		G2	G2	G2	G3	G4	G6	G11	G10

STANDARD PORT - FIG. HL 10									
SIZE	inch	1/2	3/4	1	1 1/2	2	3		
	mm	15	20	25	40	50	80		
A	inch	3.15	3.54	4.33	5	5.28	8.86		
	mm	80	90	110	127	134	225		
B open	inch	5.98	6.22	7.72	10.04	11.42	12.35		
	mm	152	158	196	255	290	313		
C	inch	3.46	3.46	3.82	5.43	5.43	6.77		
	mm	88	88	97	138	138	172		
F	inch	.38	.55	.71	1.18	1.48	1.97		
	mm	9.6	14	18	30	37.5	50		
G	inch	1.26	1.5	1.89	2.52	3.07	4.65		
	mm	32	38	48	64	78	118		
Weight	lb.	4.25	5	7.75	16	16.75	38		
	kg	1.9	2.3	3.6	7.3	7.6	17.2		
PACKING		BH2	BH2	BH4	BH6	BY5	BH8		
GASKET		G2	G2	G3	G6	G11	G10		

FULL PORT - FIG. 9H 10									
SIZE	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
	mm	6	10	15	20	25	32	40	50
A	inch	3.54	3.54	4.33	5	5	5	5	8.27
	mm	90	90	110	127	127	127	127	210
B open	inch	6.02	6.02	7.48	8.66	9.84	11.10	11.42	13.58
	mm	153	153	190	220	250	282	290	345
C	inch	3.46	3.46	3.82	5.43	5.43	5.43	5.43	6.77
	mm	88	88	97	138	138	138	138	172
F	inch	.31	.38	.55	.71	.94	1.18	1.48	1.89
	mm	8	9.6	14	18	24	30	36.5	48
G	inch	1.50	1.50	1.89	2.20	2.52	3.07	3.07	3.35
	mm	38	38	48	56	64	78	78	85
Weight	lb.	5.25	5.25	9	13.75	17.5	23	24.25	44
	kg	2.4	2.4	4.1	6.2	8	10.5	11	20
PACKING		BH3	BH3	BH5	BH6	2B4	BY7	2B5	9B8
GASKET		G1	G1	G2	G3	G4	G5	G7	G8

STANDARD PORT - FIG. 9HL 10									
SIZE	inch	1/2	3/4	1	1 1/2	2			
	mm	15	20	25	40	50			
A	inch	3.54	4.33	5	5	8.27			
	mm	90	110	127	127	210			
B open	inch	5.98	7.48	8.66	11.10	13.58			
	mm	152	190	220	282	345			
C	inch	3.46	3.82	5.43	5.43	5.43			
	mm	88	97	138	138	138			
F	inch	.38	.55	.71	1.18	1.48			
	mm	9.6	14	18	30	36.5			
G	inch	1.5	1.89	2.20	3.07	3.35			
	mm	38	48	56	78	85			
Weight	lb.	5.25	8.5	13.25	23.75	45.25			
	kg	2.4	3.9	6.1	10.8	20.5			
PACKING		BH3	BH5	BH6	2B5	BH8			
GASKET		G1	G2	G3	G5	G7			



BONNEY FORGE

GATE VALVES- WELDED BONNET- FULL & STANDARD PORT

800 LB.

1500 LB.

Design construction:

API 602 - ASME B16.34 - BS 5352

Testing according to API 598

Marking MSS SP25

Outside Screw and Yoke (OS&Y)

Self aligning two piece packing gland

Integral backseat

Body Bonnet Weld to ASME IX

Socket Weld Ends to ASME B16.11

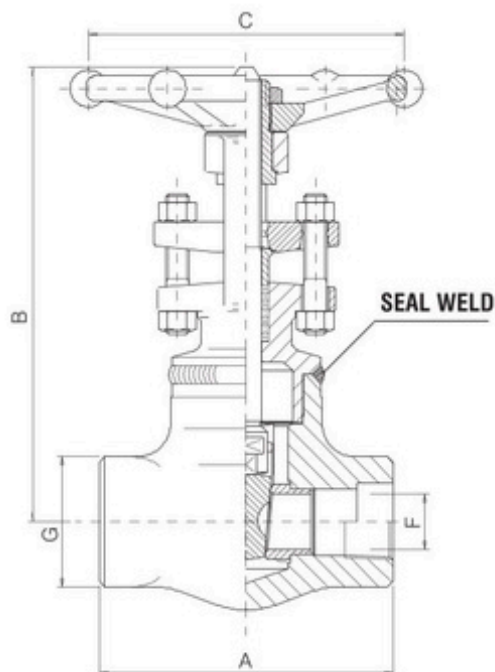
Screwed Ends (NPT) to ASME B1.20.1

Butt Welding Ends to ASME B16.25

Ratings:

- carbon steel class 800 1975 psig @ 100°F
138 bar + 38°C

- carbon steel class 1500 3705 psig @ 100°F
255 bar + 38°C



FULL PORT - FIG. W 10									
SIZE	inch mm	1/4 6	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50
A	inch mm	3.15 80	3.15 80	3.54 90	4.33 110	5 127	5 127	5 127	8.27 210
B open	inch mm	5.98 152	5.98 152	6.22 158	7.72 196	8.86 225	10.04 255	11.42 290	14.09 358
C	inch mm	3.46 88	3.46 88	3.46 88	3.82 97	5.43 138	5.43 138	5.43 138	6.77 172
F	inch mm	.31 8	.38 9.6	.55 14	.71 18	.94 24	1.18 30	1.44 36.6	1.89 48
G	inch mm	1.26 32	1.26 32	1.5 38	1.89 48	2.20 56	2.52 64	3.07 78	3.35 85
Weight	lb. kg	3.25 1.5	3.25 1.5	4.25 2	7.75 3.5	11 5	14.25 6.5	20.75 9.5	35.25 16
PACKING		BH2	BH2	BH2	BH4	BH5	BH6	BY5	BH8

STANDARD PORT - FIG. WL 10						
SIZE	inch mm	1/2 15	3/4 20	1 25	1 1/2 40	2 50
A	inch mm	3.15 80	3.54 90	4.33 110	5 127	5 127
B open	inch mm	5.98 152	6.22 158	7.72 196	10.04 255	11.42 290
C	inch mm	3.46 88	3.46 88	3.82 97	5.43 138	5.43 138
F	inch mm	.38 9.6	.55 14	.71 18	1.18 30	1.48 37.5
G	inch mm	1.26 32	1.5 38	1.89 48	2.52 64	3.07 78
Weight	lb. kg	3.5 1.6	3.75 1.8	6.25 2.9	13.25 6.1	18 8.2
PACKING		BH2	BH2	BH4	BH6	BY5

FULL PORT - FIG. 9W 10									
SIZE	inch mm	1/4 6	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50
A	inch mm	3.54 90	3.54 90	4.33 110	5 127	5 127	5 127	5 127	8.27 210
B open	inch mm	6.02 153	6.02 153	7.48 190	8.66 220	9.84 250	11.10 282	11.42 290	13.58 345
C	inch mm	3.46 88	3.46 88	3.82 97	5.43 138	5.43 138	5.43 138	5.43 138	6.77 172
F	inch mm	.31 8	.38 9.6	.55 14	.71 18	.94 24	1.18 30	1.44 36.6	1.89 48
G	inch mm	1.5 38	1.5 38	1.89 48	2.20 56	2.52 64	3.07 78	3.07 78	3.35 85
Weight	lb. kg	4.25 2.0	4.25 2.0	7.5 3.4	11.25 5.1	15.25 7	22 10	23 10.5	41.75 19
PACKING		BH3	BH3	BH5	BH6	2B4	BY7	2B5	9B8

STANDARD PORT - FIG. 9WL 10						
SIZE	inch mm	1/2 15	3/4 20	1 25	1 1/2 40	2 50
A	inch mm	3.54 90	4.33 110	5 127	5 127	8.27 210
B open	inch mm	6.02 153	7.48 190	8.66 220	11.10 282	13.58 345
C	inch mm	3.46 88	3.82 97	5.43 138	5.43 138	5.43 138
F	inch mm	.38 9.6	.55 14	.71 18	1.18 30	1.44 36.6
G	inch mm	1.5 38	1.89 48	2.20 56	3.07 78	3.35 85
Weight	lb. kg	4.25 2	7.25 3.3	11.5 5.3	21.5 9.8	40.25 18.3
PACKING		BH3	BH5	BH6	2B5	BH8

B[®] GATE VALVES- WELDED BONNET- FULL PORT

BONNEY FORGE

2500 LB.

4500 LB.

Design construction:

ASME B16.34

Outside Screw and Yoke (OS&Y)

Self aligning two piece packing gland

Integral backseat

Body Bonnet Weld to ASME IX

Socket Weld Ends to ASME B16.11

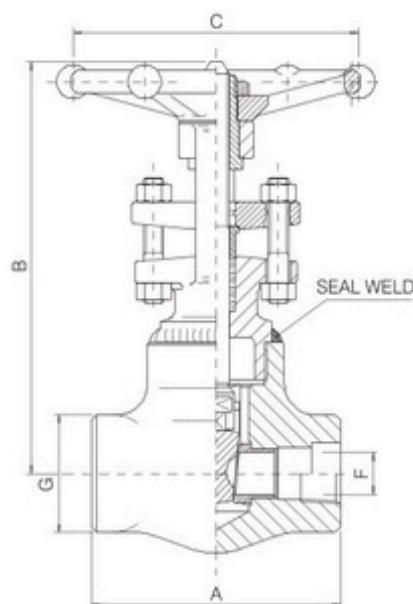
Screwed Ends (NPT) to ASME B1.20.1

Butt Welding Ends to ASME B16.25

Ratings standard class:

- carbon steel class 2500 6170 psig @ 100°F
425 bar + 38°C

- carbon steel class 4500 11100 psig @ 100°F
765 bar + 38°C



FULL PORT – FIG. 25W 10		1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
SIZE	inch mm	6	10	15	20	25	32	40	50
2500 LB.	A	inch mm	4.33 110	4.33 110	5 127	5 127	5 127	8.27 210	9.06 230
	B open	inch mm	7.20 183	7.20 183	8.43 214	9.61 244	10.87 276	13.27 337	15.91 404
	C	inch mm	3.82 97	3.82 97	5.43 138	5.43 138	5.43 138	6.77 172	9.21 234
	F	inch mm	.31 8	.31 8	.45 11.5	.59 15	.77 19.5	.98 25	1.10 28
	G	inch mm	1.89 48	1.89 48	2.20 56	2.52 64	3.07 78	3.35 85	3.74 95
	Weight	lb. kg	11.25 5.2	11.5 5.3	11.75 5.4	15.75 7.2	21.5 9.8	43 19.5	63.75 29
	PACKING		2B3	2B3	2B3	2B4	2B5	2B5	2B8

FULL PORT – FIG. 45W 10		1/2	3/4	1	1 1/2	2
SIZE	inch mm	15	20	25	40	50
4500 LB.	A	inch mm	5 127	5 127	9.06 230	17.76 451
	B open	inch mm	10.39 264	10.83 275	14.37 365	17.56 446
	C	inch mm	5.43 138	6.61 168	9.21 234	12.60 320
	F	inch mm	.30 7.5	.45 11.5	.59 15	1.02 26
	G	inch mm	3.07 78	3.07 78	3.74 95	4.72 120
	Weight	lb. kg	22 10	26.5 12	40.8 18.5	81.5 37
	PACKING		2B4	2B4	2B8	4B8

Available with Socket Weld or Butt-Weld Ends Only.



Globe Valves



B GLOBE VALVES- BOLTED BONNET- FULL PORT

BONNEY FORGE

1500 LB.

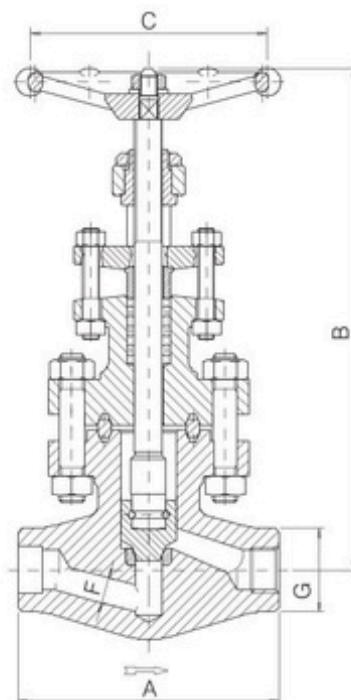
2500 LB.

Design construction:

ASME B16.34 - BS 5352
Testing according to API 598
Marking MSS SP55
Outside Screw and Yoke (OS&Y)
Self aligning two piece packing gland
Integral backseat
Oval ring joint gasket
Loose solid disc
Socket Weld Ends to ASME B16.11
Screwed Ends (NPT) to ASME B1.20.1
Butt Welding Ends to ASME B16.25

Ratings standard class:

- carbon steel class 1500 3705 psig @ 100°F
255 bar + 38°C
- carbon steel class 2500 6170 psig @ 100°F
425 bar + 38°C



FULL PORT – FIG. 9HR 30						
SIZE	inch mm	1/2 15	3/4 20	1 25	1 1/2 40	2 50
A	inch mm	4.33 110	5.91 150	5.91 150	8.27 210	9.06 230
B open	inch mm	9.53 242	12.20 310	12.20 310	14.57 370	18.31 465
C	inch mm	5.43 138	5.43 138	5.43 138	6.77 172	9.21 234
F	inch mm	.47 12	.59 15	.75 19	1.26 32	1.57 40
G	inch mm	1.5 38	2.17 55	2.17 55	2.95 75	3.74 95
Weight	lb. kg	11 5	22 10	22 10	46.25 21	79.25 36
PACKING		2B3	2B4	2B4	2B5	2B8
GASKET		R12	R17	R17	R20	R24

FULL PORT – FIG. 25HR 30						
SIZE	inch mm	1/2 15	3/4 20	1 25	1 1/2 40	2 50
A	inch mm	5.91 150	5.91 150	8.27 210	9.06 230	9.06 230
B open	inch mm	11.97 304	11.97 304	14.25 362	17.17 436	17.17 436
C	inch mm	5.43 138	5.43 138	5.43 138	9.21 234	9.21 234
F	inch mm	.43 11	.57 14.5	.75 19	1.10 28	1.5 38
G	inch mm	2.17 55	2.17 55	2.95 75	3.74 95	3.74 95
Weight	lb. kg	22 10	22 10	48.5 22	83.75 38	83.75 38
PACKING		2B4	2B4	2B8	2B8	4B8
GASKET		R16	R16	R17	R20	R20

B GLOBE VALVES- BOLTED BONNET- FULL & STANDARD PORT

BONNEY FORGE

800 LB.

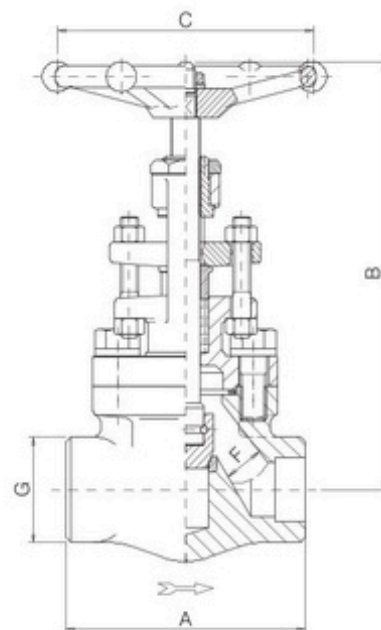
1500 LB.

Design construction:

ASME B16.34 - BS 5352
Testing according to API 598
Marking MSS SP25
Outside Screw and Yoke (OS&Y)
Self aligning two piece packing gland
Spiral-wound gasket
Integral backseat
Loose solid disc
Socket Weld Ends to ASME B16.11
Screwed Ends (NPT) to ASME B1.20.1
Butt Welding Ends to ASME B16.25

Ratings:

- carbon steel class 800 1975 psig @ 100°F
138 bar + 38°C
- carbon steel class 1500 3705 psig @ 100°F
255 bar + 38°C



FULL PORT - FIG. H 30									
SIZE	inch mm	1/4 6	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50
A	inch mm	3.15 80	3.15 80	3.54 90	4.33 110	5 127	6 150	7.09 180	8.27 210
B open	inch mm	6.54 166	6.54 166	6.73 171	8.39 213	9.72 247	10.16 258	11.81 300	14.76 375
C	inch mm	3.46 88	3.46 88	3.46 88	3.82 97	5.43 138	5.43 138	6.77 172	6.77 172
F	inch mm	.28 7	.35 9	.51 13	.69 17.5	.89 22.5	1.16 29.5	1.38 35	1.79 45.5
G	inch mm	1.26 32	1.26 32	1.5 38	1.89 48	2.20 56	2.52 64	3.07 78	3.35 85
Weight	lb. kg	4.75 2.2	4.75 2.2	5.25 2.4	8.25 3.8	13.25 6.1	16.75 7.6	27.5 12.5	43.25 19.6
PACKING		BH3	BH3	BH3	BH5	BY5	BY5	BY7	BH8
GASKET		G2	G2	G2	G3	G4	G6	G7	G9

800 LB.

STANDARD PORT - FIG. HL 30						
SIZE	inch mm	1/2 15	3/4 20	1 25	1 1/2 40	2 50
A	inch mm	3.15 80	3.54 90	4.33 110	6 150	7.09 180
B open	inch mm	6.54 166	6.73 171	8.39 213	10.16 258	11.81 300
C	inch mm	3.46 88	3.46 88	3.82 97	5.43 138	6.77 172
F	inch mm	.35 9	.51 13	.69 17.5	1.16 29.5	1.38 35
G	inch mm	1.26 32	1.5 38	1.89 48	2.52 64	3.07 78
Weight	lb. kg	4.5 2.1	5 2.3	8 3.7	16.25 7.4	26.25 11.9
PACKING		BH3	BH3	BH5	BY5	BY7
GASKET		G2	G2	G3	G6	G7

FULL PORT - FIG. 9H 30									
SIZE	inch mm	1/4 6	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50
A	inch mm	3.54 90	3.54 90	4.33 110	5 127	6 150	7.09 180	8.27 210	9.06 230
B open	inch mm	6.54 166	6.54 166	8.27 210	9.72 247	10.08 256	11.81 300	14.76 375	16.85 428
C	inch mm	3.46 88	3.46 88	3.82 97	5.43 138	5.43 138	6.77 172	6.77 172	9.21 234
F	inch mm	.28 7	.35 9	.47 12	.59 15	.79 20	1.06 27	1.26 32	1.57 40
G	inch mm	1.5 38	1.5 38	1.89 48	2.20 56	2.52 64	3.07 78	3.35 85	3.74 95
Weight	lb. kg	5.75 2.6	5.75 2.6	9.25 4.2	14.25 6.5	18.75 8.5	27.5 12.5	49 22.3	79.25 36
PACKING		BH3	BH3	BH5	2B4	2B4	2B5	BH8	9B8
GASKET		G1	G1	G2	G3	G4	G5	G7	G8

1500 LB.

STANDARD PORT - FIG. 9HL 30						
SIZE	inch mm	1/2 15	3/4 20	1 25	1 1/2 40	2 50
A	inch mm	3.54 90	4.33 110	5 127	7.09 180	8.27 210
B open	inch mm	6.54 166	8.27 210	9.84 250	11.81 300	14.76 375
C	inch mm	3.46 88	3.82 97	5.43 138	6.77 172	6.77 172
F	inch mm	.35 9	.47 12	.59 15	1.06 27	1.26 32
G	inch mm	1.5 38	1.89 48	2.20 56	3.07 78	3.35 85
Weight	lb. kg	5.25 2.4	8.75 4	14.25 6.5	28.5 13	48.5 22
PACKING		BH3	BH5	2B4	2B5	BH8
GASKET		G1	G2	G3	G5	G7

B GLOBE VALVES- WELDED BONNET- FULL & STANDARD PORT

BONNEY FORGE

800 LB.

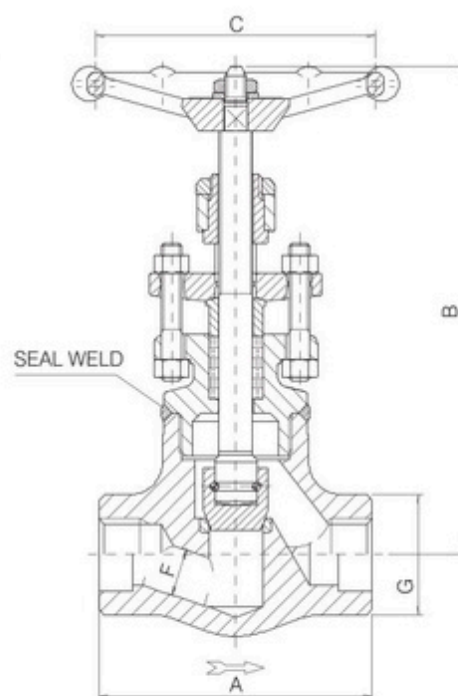
1500 LB.

Design construction:

ASME B16.34 - BS 5352
Testing according to API 598
Marking MSS SP25
Outside Screw and Yoke (OS&Y)
Self aligning two piece packing gland
Integral backseat
Body bonnet weld to ASME IX
Loose solid disc
Socket Weld Ends to ASME B16.11
Screwed Ends (NPT) to ASME B1.20.1
Butt Welding Ends to ASME B16.25

Ratings:

- carbon steel class 800 1975 psig @ 100°F
138 bar + 38°C
- carbon steel class 1500 3705 psig @ 100°F
255 bar + 38°C



FULL PORT - FIG. W 30		1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
SIZE	inch mm	6	10	15	20	25	32	40	50
A	inch mm	3.15 80	3.15 80	3.54 90	4.33 110	5 127	5.91 150	7.09 180	8.27 210
B open	inch mm	6.54 166	6.54 166	6.73 171	8.39 213	9.72 247	10.12 258	11.81 300	14.76 375
C	inch mm	3.46 88	3.46 88	3.46 88	3.82 97	5.43 138	5.43 138	6.77 172	6.77 172
F	inch mm	.28 7	.35 9	.51 13	.69 17.5	.89 22.5	1.16 29.5	1.38 35	1.77 45
G	inch mm	1.26 32	1.26 32	1.5 38	1.89 48	2.20 56	2.52 64	3.07 78	3.35 85
Weight	lb. kg	3.75 1.7	3.75 1.8	4.25 2	6.5 3	11 5	14.75 6.8	24.25 11	36.25 16.5
PACKING		BH3	BH3	BH3	BH5	BY5	BY5	BY7	BH8

STANDARD PORT - FIG. WL 30		1/2	3/4	1	1 1/2	2
SIZE	inch mm	15	20	25	40	50
A	inch mm	3.15 80	3.54 90	4.33 110	5.91 150	7.09 180
B open	inch mm	6.54 166	6.73 171	8.39 213	10.12 258	11.81 300
C	inch mm	3.46 88	3.46 88	3.82 97	5.43 138	6.77 172
F	inch mm	.35 9	.51 13	.69 17.5	1.16 29.5	1.38 35
G	inch mm	1.26 32	1.5 38	1.89 48	2.52 64	3.07 78
Weight	lb. kg	3.75 1.7	4.25 2	6.5 3	14.5 6.6	22.75 10.4
PACKING		BH3	BH3	BH5	BY5	BY7

FULL PORT - FIG. 9W 30		1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
SIZE	inch mm	6	10	15	20	25	32	40	50
A	inch mm	3.54 90	3.54 90	4.33 110	5 127	5.91 150	7.09 180	8.27 210	9.06 230
B open	inch mm	6.54 166	6.54 166	8.27 210	9.72 247	10.08 256	11.81 300	14.76 375	16.85 428
C	inch mm	3.46 88	3.46 88	3.82 97	5.43 138	5.43 138	6.77 172	6.77 172	9.21 234
F	inch mm	.28 7	.35 9	.47 12	.59 15	.79 20	1.06 27	1.26 32	1.57 40
G	inch mm	1.5 38	1.5 38	1.89 48	2.20 56	2.52 64	3.07 78	3.35 85	3.74 95
Weight	lb. kg	4.75 2.2	4.75 2.2	7.75 3.5	12 5.5	16.75 7.6	22 10	44 20	66 30
PACKING		BH3	BH3	BH5	2B4	2B4	2B5	BH8	25B8

STANDARD PORT - FIG. 9WL 30		1/2	3/4	1	1 1/2	2
SIZE	inch mm	15	20	25	40	50
A	inch mm	3.54 90	4.33 110	5 127	7.09 180	8.27 210
B open	inch mm	6.54 166	8.27 210	9.72 247	11.81 300	14.76 375
C	inch mm	3.46 88	3.82 97	5.43 138	6.77 172	6.77 172
F	inch mm	.35 9	.47 12	.59 15	1.06 27	1.26 32
G	inch mm	1.5 38	1.89 48	2.20 56	3.07 78	3.35 85
Weight	lb. kg	4.25 2	7.75 3.5	12 5.5	26.25 12	41.75 19
PACKING		BH3	BH5	2B4	2B5	BH8

B GLOBE VALVES- WELDED BONNET- FULL PORT

BONNEY FORGE

2500 LTD.

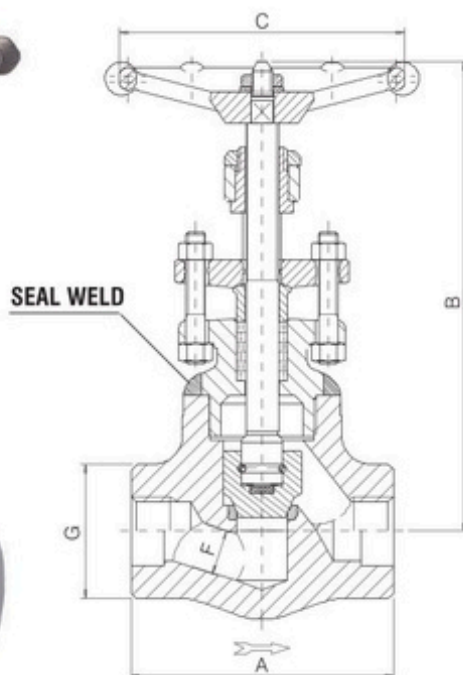
4500 LTD.

Design construction:

ASME B16.34 Limited Class
Testing according to API 598
Marking MSS SP25
Outside Screw and Yoke (OS&Y)
Self aligning two piece packing gland
Integral backseat
Body bonnet weld to ASME IX
Loose solid disc
Socket Weld Ends to ASME B16.11
Screwed Ends (NPT) to ASME B1.20.1
Butt Welding Ends to ASME B16.25

Ratings standard class:

- carbon steel class 2500 6250 psig @ 100°F
431 bar + 38°C
- carbon steel class 4500 11250 psig @ 100°F
776 bar + 38°C



FULL PORT - FIG. 25W 30									
SIZE	inch mm	1/4 6	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50
2500 LTD.	A	inch mm	4.33 110	4.33 110	5 127	5.91 150	7.09 180	7.09 180	8.27 210
	B open	inch mm	7.48 190	7.48 190	8.9 226	9.72 247	11.34 288	11.34 288	14.17 360
	C	inch mm	3.46 88	3.46 88	5.43 138	5.43 138	5.43 138	6.77 172	9.21 234
	F	inch mm	.28 7	.35 9	.43 11	.57 14.5	.75 19	.87 22	1.10 28
	G	inch mm	1.89 48	1.89 48	2.20 56	2.52 64	3.07 78	3.07 78	3.35 85
	Weight	lb. kg	9.75 4.5	10.25 4.7	12 5.5	17.5 8	28.5 13	28.5 13	43.5 19.8
	PACKING		BH4	BH4	2B4	2B4	2B5	2B5	9B8

FULL PORT - FIG. 45W 30									
SIZE	inch mm	1/4 6	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50
4500 LTD.	A	inch mm	5 127	5 127	5 127	7.09 180	7.09 180	9.06 230	9.06 230
	B open	inch mm	9.06 230	9.06 230	9.25 235	11.81 300	11.81 300	14.57 370	15.75 400
	C	inch mm	5.43 138	5.43 138	5.43 138	6.77 172	6.77 172	9.21 234	15.75 400
	F	inch mm	.28 7	.28 7	.31 8	.43 11	.55 14	.98 25	1.26 32
	G	inch mm	2.20 56	2.20 56	2.20 56	3.07 78	3.07 78	3.74 95	4.72 120
	Weight	lb. kg	14.25 6.5	14.25 6.5	14.25 6.5	33 15	33 15	55 25	66 30
	PACKING		2B3	2B3	2B3	2B4	2B4	2B8	4B8

Available with Socket Weld or Butt-Weld Ends only.

B GLOBE VALVES- WELDED BONNET- FULL PORT (Y TYPE)

BONNEY FORGE

800 LTD.

1690 LTD.

Design construction:

ASME B16.34 Limited Class
Testing according to API 598
Marking MSS SP25
Outside Screw and Yoke (OS&Y)
Self aligning two piece packing gland
Integral backseat
Body bonnet weld to ASME IX
Loose solid disc
Socket Weld Ends to ASME B16.11
Screwed Ends (NPT) to ASME B1.20.1
Butt Welding Ends to ASME B16.25

Ratings:

- carbon steel class 800 2000 psig @ 100°F
 138 bar + 38°C
- carbon steel class 1690 4225 psig @ 100°F
 291 bar + 38°C



SIZE		FULL PORT - FIG. Y 30							
		1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
800 LTD.	inch	6	10	15	20	25	32	40	50
	mm								
	A	inch	3.35	3.35	3.35	4.13	4.72	6.5	7.48
		mm	85	85	85	105	120	165	190
	B open	inch	6.85	6.85	6.85	8.46	10.04	12.52	14.76
		mm	174	174	174	215	255	318	375
	C	inch	3.46	3.46	3.46	3.82	5.43	6.77	6.77
		mm	88	88	88	97	138	172	172
	F	inch	.28	.35	.51	.69	.89	1.38	1.77
		mm	7	9	13	17.5	22.5	35	45
1690 LTD.	G	inch	1.5	1.5	1.5	1.89	2.20	3.07	3.35
		mm	38	38	38	48	56	78	85
	Weight	lb.	4.25	4.25	4.25	7.25	11	24.25	33
		kg	2	2	2	3.3	5	11	15
	PACKING		BH3	BH3	BH3	BH5	BY5	BY7	BH8

SIZE		FULL PORT - FIG. 1690Y 30							
		1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
800 LTD.	inch	6	10	15	20	25	32	40	50
	mm								
	A	inch	3.35	3.35	4.13	4.72	6.5	6.5	7.48
		mm	85	85	105	120	165	165	190
	B open	inch	6.89	6.89	8.46	10.04	11.02	12.40	14.96
		mm	175	175	215	255	280	315	380
	C	inch	3.46	3.46	3.82	5.43	5.43	6.77	6.77
		mm	88	88	97	138	138	172	172
	F	inch	.28	.35	.47	.59	.79	1.06	1.26
		mm	7	9	12	15	20	27	32
1690 LTD.	G	inch	1.5	1.5	1.89	2.20	3.07	3.07	3.35
		mm	38	38	48	56	78	78	85
	Weight	lb.	4.25	4.25	7.75	11.5	24.25	24.25	36.25
		kg	2	2	3.5	5.3	11	11	16.5
	PACKING		BH3	BH3	BH5	2B4	2B4	BY7	BH8

B GLOBE VALVES- WELDED BONNET- FULL PORT (Y TYPE)

BONNEY FORGE

2680 LTD.

4500 LTD.

Design construction:

ASME B16.34 Limited Class
Testing according to API 598
Marking MSS SP25
Outside Screw and Yoke (OS&Y)
Self aligning two piece packing gland
Integral backseat
Body bonnet weld to ASME IX
Loose solid disc
Socket Weld Ends to ASME B16.11
Screwed Ends (NPT) to ASME B1.20.1
Butt Welding Ends to ASME B16.25

Ratings:

- carbon steel class 2680 6700 psig @ 100°F
462 bar + 38°C
- carbon steel class 4500 11250 psig @ 100°F
776 bar + 38°C



2680 LTD.	FULL PORT – FIG. 2600Y 30								
	SIZE	Inch mm	1/4 6	3/8 10	1/2 15	3/4 20	1 25	1 1/2 40	2 50
	A	inch mm	4.13 105	4.13 105	4.72 120	6.5 165	6.5 165	7.48 190	8.66 220
	B open	inch mm	8.13 206	8.63 219	9.45 240	10.83 275	12.20 310	14.17 360	17.44 443
	C	inch mm	3.46 88	3.46 88	5.43 138	5.43 138	5.43 138	6.77 172	9.21 234
	F	inch mm	.28 7	.35 9	.43 11	.57 14.5	.75 19	1.10 28	1.38 35
	G	inch mm	1.89 48	1.89 48	2.20 56	3.07 78	3.07 78	3.35 85	3.74 95
	Weight	lb. kg	7.75 3.5	7.75 3.5	11 5	25.25 11.5	27.5 12.5	37.25 17	67 30
	PACKING		BH4	BH4	2B4	2B4	2B5	9B8	4B8

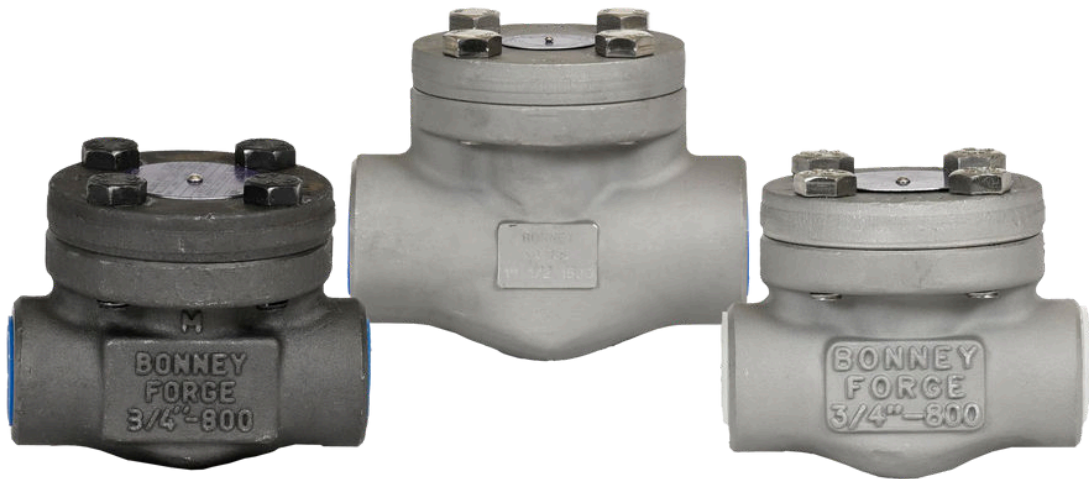
Note: Thread End Valves are limited to ASME B16.34, 2500 Pressure Class.

4500 LTD.	FULL PORT – FIG. 45Y 30								
	SIZE	Inch mm	1/4 6	3/8 10	1/2 15	3/4 20	1 25	1 1/2 40	2 50
	A	inch mm	4.72 120	4.72 120	4.72 120	6.5 165	6.5 165	8.66 220	9.06 230
	B open	inch mm	9.45 240	9.45 240	9.65 245	12.69 322	12.69 322	16.54 420	17.72 450
	C	inch mm	5.43 138	5.43 138	5.43 138	6.77 172	6.77 172	9.21 234	15.75 400
	F	inch mm	.28 7	.28 7	.31 8	.43 11	.55 14	.98 25	1.26 32
	G	inch mm	2.20 56	2.20 56	2.20 56	3.07 78	3.07 78	3.74 95	4.72 120
	Weight	lb. kg	12 5.5	12 5.5	12.25 5.6	30.75 14	30.75 14	61.75 28	70.5 32
	PACKING		2B3	2B3	2B3	2B4A	4B5	2B8	4B8

Available with Socket Weld or Butt-Weld Ends only.



Check Valves



B[®] CHECK VALVES- BOLTED BONNET- FULL & STANDARD PORT

BONNEY FORGE

800 LB.

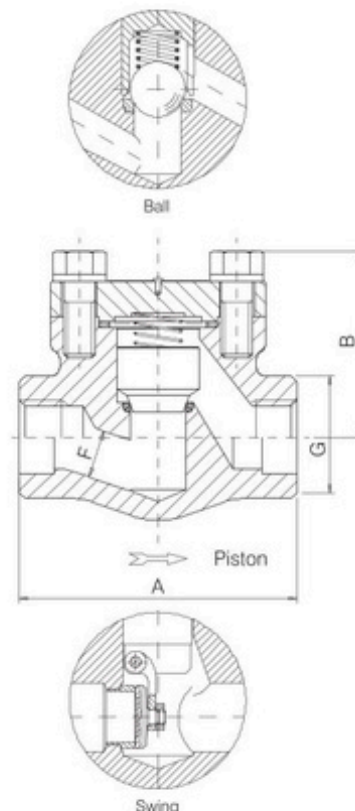
1500 LB.

Design construction:

ASME B16.34 - BS 5352
Testing according to API 598
Marking MSS SP25
Spring on request only
Spiral-wound gasket
Socket Weld Ends to ASME B16.11
Screwed Ends (NPT) to ASME B1.20.1
Butt Welding Ends to ASME B16.25

Ratings:

- carbon steel class 800 1975 psig @ 100°F
138 bar + 38°C
- carbon steel class 1500 3705 psig @ 100°F
255 bar + 38°C



800 LB.										
FULL PORT - FIG. H 40 - H 50 - H 60										
SIZE	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	
	mm	6	10	15	20	25	32	40	50	
A	inch	3.15	3.15	3.54	4.33	5	5.91	7.09	8.27	
	mm	80*	80	90	110	127	150	180	210	
B	inch	2.17	2.17	2.36	3.07	3.46	3.62	4.25	5.71	
	mm	55	55	60	78	88	92	108	145	
F Piston/	inch	.28	.35	.51	.69	.89	1.16	1.38	1.77	
F Ball	mm	7	9	13	17.5	22.5	29.5	35	45	
F Swing	inch	.31	.38	.55	.71	.94	1.18	1.44	1.89	
	mm	8	9.6	14	18	24	30	36.6	48	
G	inch	1.26	1.26	1.50	1.89	2.20	2.52	3.07	3.35	
	mm	32	32	38	48	56	64	78	85	
Weight	lb.	3	3	3.5	6.5	9.5	12.25	22	35.25	
	kg	1.4	1.4	1.6	3	4.3	5.6	10	16	
GASKET		G2	G2	G2	G3	G4	G6	G7	G9	

*For swing type only A=90mm 3.54inch

800 LB.										
STANDARD PORT - FIG. HL 40 - HL 50 - HL 60										
SIZE	inch	1/2	3/4	1	1 1/2	2				
	mm	15	20	25	40	50				
A	inch	3.15	3.54	4.33	5.91	7.09				
	mm	80	90	110	150	180				
B	inch	2.17	2.36	3.07	3.62	4.25				
	mm	55	60	78	92	108				
F Piston/	inch	.35	.51	.69	1.16	1.38				
F Ball	mm	9	13	17.5	29.5	35				
F Swing	inch	.38	.55	.71	1.18	1.44				
	mm	9.6	14	18	30	36.6				
G	inch	1.26	1.5	1.89	2.52	3.07				
	mm	32	38	48	64	78				
Weight	lb.	2.75	3.5	6.25	12.25	19.75				
	kg	1.3	1.6	2.8	5.6	9.0				
GASKET		G2	G2	G3	G6	G7				

1500 LB.										
FULL PORT - FIG. 9H 40 - 9H 50 - 9H 60										
SIZE	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	
	mm	6	10	15	20	25	32	40	50	
A	inch	3.54	3.54	4.33	5	5.91	7.09	8.27	8.27	
	mm	90	90	110	127	150	180	210	210	
B	inch	2.36	2.36	3.07	3.46	3.62	4.25	5.71	5.91	
	mm	60	60	78	88	92	108	145	150	
F Piston/	inch	.28	.35	.47	.59	.79	1.06	1.26	1.57	
F Ball	mm	7	9	12	15	20	27	32	40	
F Swing	inch	-	-	.55	.71	.94	1.18	1.44	1.89	
	mm	-	-	14	18	24	30	36.6	48	
G	inch	1.5	1.5	1.89	2.20	2.52	3.07	3.35	3.74	
	mm	38	38	48	56	64	78	85	95	
Weight	lb.	3.75	3.75	6.75	10	14.25	23.25	41.75	41.75	
	kg	1.7	1.7	3.1	4.6	6.5	10.6	19	19	
GASKET		G1	G1	G2	G3	G4	G5	G7	G7	

1500 LB.										
STANDARD PORT - FIG. 9HL 40 - 9HL 50 - 9HL 60										
SIZE	inch	1/2	3/4	1	1 1/2	2				
	mm	15	20	25	40	50				
A	inch	3.54	4.33	5	7.09	8.27				
	mm	90	110	127	180	210				
B	inch	2.36	3.07	3.46	4.25	5.71				
	mm	60	78	88	108	145				
F Piston/	inch	.35	.47	.59	1.06	1.26				
F Ball	mm	9	12	15	27	32				
F Swing	inch	.38	.55	.71	1.18	1.44				
	mm	9.6	14	18	30	36.6				
G	inch	1.5	1.89	2.20	3.07	3.35				
	mm	38	48	56	78	85				
Weight	lb.	3.75	6.5	9.75	22	39.5				
	kg	1.7	3	4.4	10	18				
GASKET		G1	G2	G3	G5	G7				

B[®] CHECK VALVES- BOLTED BONNET- FULL PORT

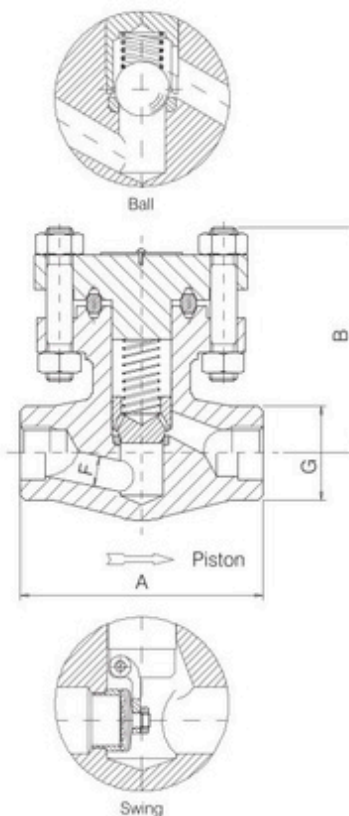
BONNEY FORGE

1500 LB.

2500 LB.

Design construction:

ASME B16.34 - BS 5352
 Testing according to API 598
 Marking MSS SP25
 Spring on request only
 Oval ring joint gasket
 Socket Weld Ends to ASME B16.11
 Screwed Ends (NPT) to ASME B1.20.1
 Butt Welding Ends to ASME B16.25
 Ratings standard class:
 - carbon steel class 1500 3705 psig @ 100°F
 255 bar + 38°C
 - carbon steel class 2500 6170 psig @ 100°F
 425 bar + 38°C



		FULL PORT — FIG. 9HR 40 - 9HR 50 - 9HR 60					
1500 LB.	SIZE	inch mm	1/2 15	3/4 20	1 25	1 1/2 40	2 50
	A	inch mm	4.33 110	5.91 150	5.91 150	8.27 210	9.06 230
	B	inch mm	3.78 96	5.04 128	5.04 128	6.10 155	7.68 195
	F Piston/ F Ball	inch mm	.47 12	.59 15	.75 19	1.26 32	1.5 38
	F Swing	inch mm	.55 14	.71 18	.94 24	1.44 36.6	1.89 48
	G	inch mm	1.5 38	2.17 55	2.17 55	2.95 75	3.62 92
	Weight	lb. kg	7 3.2	16 7.3	16 7.3	37.5 17	63.75 29
	GASKET		R12	R17	R17	R20	R24

		FULL PORT — FIG. 25HR 40 - 25HR 50 - 25HR 60					
2500 LB.	SIZE	inch mm	1/2 15	3/4 20	1 25	1 1/2 40	2 50
	A	inch mm	5.91 150	5.91 150	8.27 210	9.06 230	9.06 230
	B	inch mm	5.04 128	5.04 128	5.98 152	7.48 190	7.48 190
	F Piston/ F Ball	inch mm	.43 11	.57 14.5	.75 19	1.10 28	1.38 35
	F Swing	inch mm	.45 11.5	.59 15	.77 19.5	1.10 28	1.38 35
	G	inch mm	2.17 55	2.17 55	2.95 75	3.74 95	3.74 95
	Weight	lb. kg	16.5 7.5	16.5 7.5	40.75 18.5	66 30	66 30
	GASKET		R16	R16	R17	R20	R20

B[®] CHECK VALVES- WELDED BONNET- FULL & STANDARD PORT

BONNEY FORGE

800 LB.

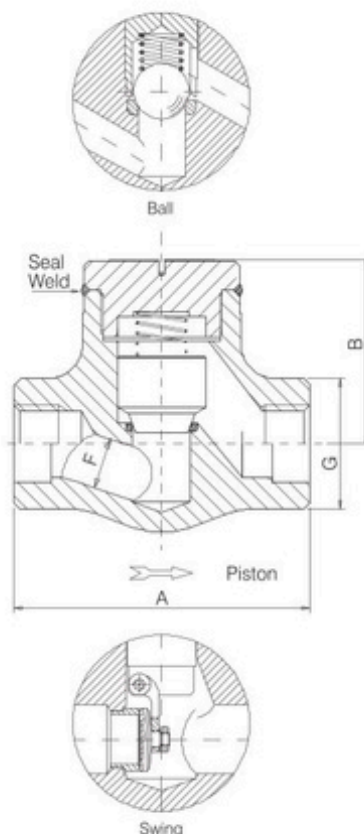
1500 LB.

Design construction:

ASME B16.34 - BS 5352
Testing according to API 598
Marking MSS SP25
Spring on request only
Body bonnet weld to ASME IX
Socket Weld Ends to ASME B16.11
Screwed Ends (NPT) to ASME B1.20.1
Butt Welding Ends to ASME B16.25

Ratings:

- carbon steel class 800 1975 psig @ 100°F
138 bar + 38°C
- carbon steel class 1500 3705 psig @ 100°F
255 bar + 38°C



FULL PORT - FIG. W 40 - W 50 - W 60		SIZE	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
800 LB.			mm	6	10	15	20	25	32	40	50
	A	inch	3.15	3.15	3.54	4.33	5	5.91	7.09	8.27	
		mm	80	80	90	110	127	150	180	210	
	B	inch	2.17	2.17	2.36	3.07	3.46	3.62	4.33	5.91	
		mm	55	55	60	78	88	92	110	150	
	F Piston/	inch	.28	.35	.51	.69	.89	1.16	1.38	1.77	
	F Ball	mm	7	9	13	17.5	22.5	29.5	35	45	
	F Swing	inch	.31	.38	.55	.71	.94	1.18	1.44	1.89	
		mm	8	9.6	14	18	24	30	36.6	48	
	G	inch	1.26	1.26	1.50	1.89	2.20	2.52	3.07	3.35	
		mm	32	32	38	48	56	64	78	85	
	Weight	lb.	2	2	2.5	5	7.25	11.5	19	30.75	
		kg	1	1	1.2	2.3	3.3	5.2	8.7	14	

STANDARD PORT - FIG. WL 40 - WL 50 - WL 60		SIZE	inch	1/2	3/4	1	1 1/2	2
800 LB.			mm	15	20	25	40	50
	A	inch	3.15	3.54	4.33	5.91	7.09	
		mm	80	90	110	150	180	
	B	inch	2.13	2.36	3	3.62	4.33	
		mm	54	60	76	92	110	
	F Piston/	inch	.35	.51	.69	1.16	1.38	
	F Ball	mm	9	13	17.5	29.5	35	
	F Swing	inch	.38	.55	.71	1.18	1.44	
		mm	9.6	14	18	30	36.6	
	G	inch	1.26	1.50	1.89	2.52	3.07	
		mm	32	38	48	64	78	
	Weight	lb.	1.75	2.25	5	11	18.25	
		kg	0.9	1.1	2.3	5	8.3	

FULL PORT - FIG. 9W 40 - 9W 50 - 9W 60		SIZE	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
1500 LB.			mm	6	10	15	20	25	32	40	50
	A	inch	3.54	3.54	4.33	5	5.91	7.09	8.27	9.06	
		mm	90	90	110	127	150	180	210	230	
	B	inch	2.17	2.17	3	3.31	3.54	4.33	5.91	9.06	
		mm	55	55	76	84	90	110	150	230	
	F Piston/	inch	.28	.35	.47	.59	.79	1.06	1.26	1.57	
	F Ball	mm	7	9	12	15	20	27	32	40	
	F Swing	inch	.31	.38	.55	.71	.94	1.18	1.44	1.89	
		mm	8	9.6	14	18	24	30	36.6	48	
	G	inch	1.50	1.50	1.89	2.20	2.52	3.07	3.35	3.74	
		mm	38	38	48	56	64	78	85	95	
	Weight	lb.	3	3	5.5	8	13.25	22	34.25	48.5	
		kg	1.4	1.4	2.5	3.7	6	10	15.5	22	

STANDARD PORT - FIG. 9WL 40 - 9WL 50 - 9WL 60		SIZE	inch	1/2	3/4	1	1 1/2	2
1500 LB.			mm	15	20	25	40	50
	A	inch	3.54	4.33	5	7.09	8.27	
		mm	90	110	127	180	210	
	B	inch	2.13	3	3.39	4.33	5.91	
		mm	54	76	86	110	150	
	F Piston/	inch	.35	.47	.59	1.06	1.26	
	F Ball	mm	9	12	15	27	32	
	F Swing	inch	.38	.55	.71	1.18	1.44	
		mm	9.6	14	18	30	36.6	
	G	inch	1.5	1.89	2.20	3.07	3.35	
		mm	38	48	56	78	85	
	Weight	lb.	3	4.75	6.5	21	35.25	
		kg	1.4	2.2	3	9.6	16	



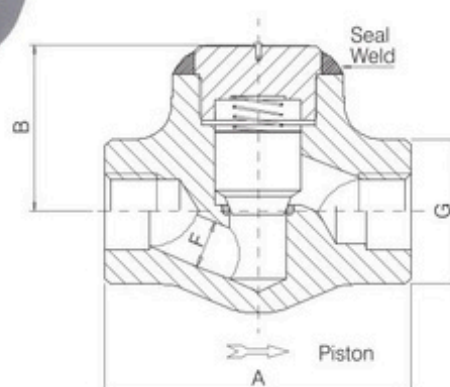
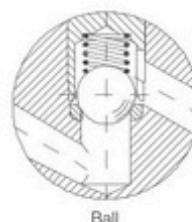
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4500 LTD.

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 Marking MSS SP25
 Spring on request only
 Body bonnet weld to ASME IX
 Socket Weld Ends to ASME B16.11
 Screwed Ends (NPT) to ASME B1.20.1
 Butt Welding Ends to ASME B16.25
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Ratings:

- carbon steel class 800 2000 psig @ 100°F

138 bar + 38°C

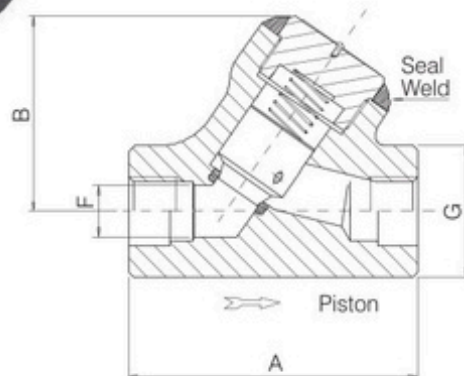
- carbon steel class 1690

4225 psig @ 100°F

291 bar + 38°C



Ball



800 LTD.

FULL PORT - FIG. Y 40 - Y 50										
SIZE	inch mm	1/4 6	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50	
A	inch mm	3.35 85	3.35 85	3.35 85	4.13 105	4.72 120	6.5 165	6.5 165	7.48 190	
B	inch mm	2.76 70	2.76 70	2.76 70	3.54 90	3.93 100	5.12 130	5.12 130	6.3 160	
F	inch mm	.28 7	.35 9	.51 13	.69 17.5	.89 22.5	1.16 29.5	1.38 35	1.77 45	
G	inch mm	1.50 38	1.50 38	1.50 38	1.89 48	2.20 56	3.07 78	3.07 78	3.35 85	
Weight	lb. kg	2.5 1.2	2.5 1.2	2.5 1.2	5 2.3	6.5 3	17.5 8	17.5 8	26.25 12	

FULL PORT — FIG. 1690Y 40 - 1690Y 50										
1690 LTD.	SIZE	inch mm	1/4 6	3/8 10	1/2 15	3/4 20	1 25	1 1/4 32	1 1/2 40	2 50
	A	inch mm	3.35 85	3.35 85	4.13 105	4.72 120	6.5 165	6.5 165	7.48 190	8.66 220
	B	inch mm	2.76 70	2.76 70	3.54 90	3.93 100	5.12 130	5.12 130	6.3 160	7.68 195
	F	inch mm	.28 7	.35 9	.47 12	.59 15	.79 20	1.06 27	1.26 32	1.57 40
	G	inch mm	1.50 38	1.50 38	1.89 48	2.20 56	3.07 78	3.07 78	3.35 85	3.74 95
	Weight	lb. kg	2.5 1.2	2.5 1.2	5.25 2.4	7.75 3.6	20.5 9.3	28.5 13	29.75 13.5	39.5 18

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GATE



CHECK



BALL



Y-STRAINER



GLOBE

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